

ISSUE FOR CONSTRUCTION 7/15/2024



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ISSUE FOR CONSTRUCTION

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GENERAL NOTES:

STANDARD SPECIFICATION

2023 Edition of the American Railway Engineering and Maintenance of Way association (AREMA) Manual for Railway Engineering.

NORFOLK SOUTHERN STANDARD SPECIFICATIONS FOR MATERIALS & CONSTRUCTION - JANUARY 2019.

NORFOLK SOUTHERN UNDERPASS GRADE SEPERATION DESIGN CRITERIA.

DESIGN CRITERIA:

DEAD LOAD: WEIGHT OF RAIL AND FASTENINGS, BALLAST, STEEL SPAN, HANDRAILS, AND FUTURE 6 IN BALLAST COOPER F-80 AND ALTERNATE LOADING LIVE LOAD.

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IMPACT:	APPLICABLE	PECENTAGE FOR ROLLING EQUIPMENT WITHOUT HAMMER BLO
FATIGUE:	PER AREMA	15 — 1.3.13 FATIGUE
WIND LOAD:	PER AREMA	8 – 2.2.3, 15 – 1.3.7, AND 15 – 1.3.8, AS REQUIRED

CONCRETE SUBSTRUCTURE IS DESIGNED BY LOAD FACTOR METHOD.

DESIGN STRESSES

STRUCTURAL STEEL (ASTM A709, GR. 50)	F'c = 50,000 PSI fs = 27,500 PSI
CAST-IN-PLACE CONCRETE	F'c = 5,000 PSI AT 28 DAYS
PRECAST CONCRETE	F'c = 5,000 PSI AT 28 DAYS
REINFORCEMENT STEEL (A615)	Fy = 60 KSI

STEEL PIPE PILE

ASTM A252 GR. 3 Fy = 45,000 PSI. PILES SHALL BE 30" DIA. STEEL PIPE PILES, MINIMUM WALL THICKNESS = 5/8", (CONCRETE FILLED) WITH PILE POINTS. PILES SHALL BE DRIVEN TO REFUSAL OR A MINIMUM ULTIMATE CAPACITY OF 425 TONS (2.5 SAFETY FACTOR INCLUDED) FOR DIA PILE

PRIOR TO DRIVING STRUCTURAL STEEL PILES, THE CONTRACTOR SHALL REVIEW THE BORING LOGS TO DETERMINE THE DEPTH AT WHICH ROCK MAY BE ANTICIPATED. THE CONTRACTOR SHALL BE ATTENTIVE TO THE PHYSICAL CONDITIONS ASSOCIATED WITH PILE REFUSAL ON HARD ROCK. WHEN INDICATION OF HARD ROCK OCCURS, IN NO CASE SHALL THE PILE BE DRIVEN MORE THAN 3 BLOWS WHEN THE HAMMER IS OPERATING AT MAXIMUM RATED ENERGY AND THE PENETRATION PER BLOW IS EQUIVALENT TO OR LESS THAN 10 BLOWS PER 0.5 INCH. DRIVING SHALL CEASE IMMEDIATELY TO AVOID DAMAGE TO THE PILE AND TO REDUCE THE RISK OF INJURY

CONSTRUCTION NOTES

EXISTING RIGHT-OF-WAY:

SEE SITE PLAN.

CONTROL OF WORK

ALL WORK INVOLVED IN THE CONSTRUCTION OF THE RAILWAY STRUCTURE SHALL BE PERFORMED SATISFACTORY TO THE ENGINEER AND NORFOLK SOUTHERN RAILROAD. ALL METHODS OF HANDLING WORK AFFECTING THE SAFETY OF RAIL OPERATIONS MUST BE APPROVED BY THE RAILWAY ENGINEER BEFORE PROCEEDING WITH THAT PORTION OF THE WORK. RAIL TRAFFIC SHALL AT ALL TIMES BE MAINTAINED AND PROTECTED.

CONSTRUCTION REQUIREMENTS:

- ALL WORK SHALL BE IN ACCORDANCE WITH CURRENT AREMA "MANUAL FOR RAILWAY ENGINEERING" AND THE SPECIFICATIONS FOR THIS CONTRACT.
- THE CONTRACTOR SHALL NOT INTERFERE WITH OR PERFORM ANY CONSTRUCTION ON OR NEAR OPERATING TRACKS WITHOUT THE RAILROAD'S PERMISSION, WHEN THE CONTRACTOR IS WORKING 2. NEAR ANY TRACK, HE WILL BE REQUIRED TO HAVE A FLAGMAN FROM THE RAILROAD ON DUTY.
- CONTRACTOR SHALL NOT SCALE DIMENSIONS FROM THE CONTRACT PLANS FOR CONSTRUCTION PURPOSES. SCALES ARE SHOWN FOR INFORMATION ONLY. NO CONSTRUCTION JOINTS, EXCEPT THOSE SHOWN ON THE PLANS, WILL BE ALLOWED UNLESS APPROVED BY THE ENGINEER. 3.

CONTRACTOR RESPONSIBILITY

- 1. COORDINATE ALL CONSTRUCTION ACTIVITIES WITH THE RAILROAD.
- BEFORE ORDERING ANY MATERIAL, THE CONTRACTOR SHALL MAKE A DETAILED FIELD INSPECTION OF THE SITE VERIFYING ALL PERTINENT DIMENSIONS, ELEVATIONS AND LOCATION OF PROPOSED BRIDGE. ANY VARIATIONS IN DIMENSIONS OR ELEVATIONS FROM THOSE SHOWN ON THE PLANS 2. SHALL BE REPORTED IMMEDIATELY TO NSR.
- VERIFY THE LOCATION, RELOCATION, ABANDONMENT, AND/OR TEMPORARY SUPPORT OF ALL UTILITIES AFFECTED BY THE CONSTRUCTION OF THE STRUCTURE AND EMBANKMENT AND COORDINATE THESE ACTIVITIES WITH THE APPROPRIATE UTILITY COMPANIES, AGENCIES, AND/OR AUTHORITIES. THE CONTRACTOR SHALL BE FULLY RESPONSIBLE FOR ANY DAMAGE WHICH MIGHT OCCUR DUE TO CONTRACTOR'S FAILURE TO LOCATE AND PRESERVE ANY AND ALL UTILITIES. 3.
- APPLY FOR AND OBTAIN ANY CONSTRUCTION PERMITS NECESSARY TO PERFORM THE WORK.
- PROVIDE THE RAILROAD WITH A DETAILED CONSTRUCTION PLAN DETAILING THE ACTIVITY, SCHEDULE, AND PROCEDURE FOR EACH ASPECT OF THE WORK. CONSTRUCTION SHALL NOT BEGIN UNTIL THE CONSTRUCTION PLAN HAS BEEN APPROVED BY THE RAILROAD. 5.
- CONSTRUCT THE BRIDGE IN ITS ENTIRETY.
- PROVIDE ALL TEMPORARY SHORING AND/OR BRACING AS REQUIRED TO SUPPORT AND PROTECT THE EXISTING AND PROPOSED EMBANKMENTS AND BRIDGE ABUTMENTS AFFECTED BY THE WORK. PROVIDE THE RAILROAD WITH DETAILS, DESIGN AND PROCEDURES FOR ALL TEMPORARY SHORING 7. AND/OR BRACING
- 8. COORDINATE WITH TRACK CONTRACTOR ON INSTALLATION OF THE BALLAST, TIES, RAIL AND OTM FOR PROPOSED TRACK.

- 9. PROVIDE AND REPLACE ALL FILL MATERIAL PER NSR.
- 10. RESTORE ALL AREAS THROUGHOUT THE LENGTH OF THE BRIDGE TO ORIGINAL CONDITION OR BETTER, AND AS REQUIRED BY RELEVANT PERMITS

FIELD WELDING

WELDING MUST BE IN COMPLIANCE WITH REQUIREMENTS SPECIFIED IN AWS D1.5, CURRENT EDITION. WELDING MUST BE ACCOMPLISHED WITH THE SMAW PROCESS. WELDING ELECTRODES MUST BE E7018. WELDERS MUST POSSESS VALID CERTIFICATION.

STEEL BRIDGE ERECTION

BRIDGE ERECTION SHALL COMPLY WITH AREMA CHAPTER 15, PART: 4 "ERECTION". THE CONTRACTOR SHALL SUBMIT THREE (3) COPIES OF CONSTRUCTION SEQUENCE AND PROCEDURES FOR APPROVAL TO NSR

CONSTRUCTION TOLERANCE:

TOLERANCE FOR CONCRETE CONSTRUCTION SHALL CONFORM TO ALL REQUIREMENTS OF ACI 117, EXCEPT AS MODIFIED BELOW, IN THE SPECIAL PROVISIONS AND BY THE REQUIREMENTS OF THESE DRAWINGS. MAXIMUM ALLOWABLE DEVIATIONS FROM DIMENSIONS, ELEVATIONS, AND POSITIONS SHOWN ON THE DRAWINGS SHALL BE AS FOLLOWS

- 1. VERTICAL ALIGNMENT OF PILES: NOT MORE THAN 1/4" PER FOOT OF DEPTH.
- 2. LATERAL ALIGNMENT OF PILES: 1/36 OF SHAFT DIAMETER BUT NOT MORE THAN 2".
- 3. TOP ELEVATION OF PILES: AS NECESSARY TO JOIN BENT CAPS AND NOT MORE THAN PLUS OR MINUS 1/4".
- 4. CROSS SECTIONAL DIMENSION OF CAPS: PLUS OR MINUS 1/4".

STRUCTURAL STEEL NOTES

GENERAL

PRIOR TO FABRICATION, CONTRACTOR/FABRICATOR SHALL SUBMIT THE FOLLOWING FOR APPROVAL BY THE ENGINEER

- 1. SHOP DRAWINGS INDICATING MATERIALS, SIZES, CONNECTIONS, ANCHORS, AND PAINTING.
- 2. PRODUCT DATA, INCLUDING MANUFACTURER'S CATALOG SHEETS ON PRE-MANUFACTURED ITEMS. FABRICATION
- 1. FABRICATION OF ALL STEEL MEMBERS SHALL BE ACCORDING TO THE AREMA MANUAL FOR RAILWAY ENGINEERING, CHAPTER 15, PART 3 FABRICATION.
- SHOP ASSEMBLY OF ALL STRUCTURAL STEEL IS REQUIRED TO ENSURE PROPER FIT AND ALIGNMENT OF THE STEEL MEMBERS. ALL MEMBERS SHALL BE MATCH MARKED WITH THE USE OF STEEL PUNCHES.
- 3. ALL STEEL MATERIAL THAT REQUIRES CUTTING SHALL BE CUT WITH EITHER A MECHANICALLY GUIDED BURNER OR A CUT-OFF SAW. AT NO TIME WILL FREEHAND FLAME CUTTING OR FREEHAND SAWING WITH A HAND HELD SAW OR MECHANICALLY OPERATED HAND HELD SAW BE ALLOWED. THE SURFACES SHALL NOT BE ROUGHER THAN ANSI B46.1 SURFACE TEXTURE OF
- 4. PLUMB OF TRUE VERTICAL AND HORIZONTAL MEMBERS TO MEET TOLERANCE OF +/- 1/8" IN 10 FT.

DELIVERY, STORAGE, AND HANDLING:

- 1. TAG MISCELLANEOUS STEEL (INCLUDING ANCHOR BOLTS/RODS), CONCRETE ANCHORS, AND OTHER MISC. ITEMS, OR OTHERWISE MARK FOR EASE OF IDENTIFICATION AT PROJECT SITE.
- CONTRACTOR IS RESPONSIBLE FOR SAFELY TRANSPORTING, STORING, AND HANDLING ALL MATERIALS. ALL MATERIALS SHALL BE PROTECTED FROM DAMAGE DURING ALL PHASES OF CONSTRUCTION.

STRUCTURAL STEEL

- 1. ALL STRUCTURAL STEEL SHAPES AND PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50 T2 OR A709 GRADE 50 F2.
- 2. FABRICATE DETAILS AND CONNECTION ASSEMBLIES IN ACCORDANCE WITH DRAWINGS AND SPECIFICATIONS, WITH PROJECTING CORNERS CLIPPED AND FILLER PIECES WELDED FLUSH.
- 3. FIT WORK TOGETHER IN FABRICATION SHOP AND DELIVER COMPLETE OR IN PARTS, READY TO BE SET IN PLACE OR ASSEMBLED IN FIELD.
- 4. ALL MATERIAL SHALL BE STRAIGHT AND FREE FROM SHARP KINKS OR BENDS. ANY STEEL MATERIAL EXHIBITING SUCH DEFICIENCIES SHALL BE CAUSE FOR THE REJECTION OF THE MATERIAL. STRAIGHTENING OF THE MATERIAL SHALL NOT BE ACCEPTABLE.

GALVANIZING

- 1. GALVANIZE MATERIAL AS NOTED IN THE PLANS.
- 2. GALVANIZE AFTER FABRICATION.
- 3. GALVANIZE BY HOT-DIP PROCESS CONFORMING WITH ASTM A123 AND AMERICAN HOT-DIPPED GALVANIZERS ASSOCIATION SPECIFICATIONS.
- 4. GALVANIZE IN PLANT HAVING FACILITIES TO PRODUCE QUALITY COATINGS AND CAPACITY FOR VOLUME OF WORK.
- 5. SHIP AND HANDLE IN MANNER TO AVOID DAMAGE TO ZINC COATING. REPAIR GALVANIZED SURFACES DAMAGED DURING SHIPPING OR ERECTION/CONSTRUCTION OPERATIONS USING ZINC-RICH PAINT



ISSUE FOR CONSTRUCTION

BOLTS

SECTION OF THE WELD.





BOLTED CONNECTIONS SHALL BE MADE WITH 7/8" DIA. ASTM F3125, GRADE A325, HIGH STRENGTH, TYPE 1 GALVANIZED BOLTS UNLESS NOTED OTHERWISE. ALL 7/8" DIA. BOLTS SHALL BE TIGHTENED TO A MINIMUM TENSION PER BOLT OF 39,000 LBS.

2. ANY BOLTS THAT REQUIRE REMOVAL AFTER BEING TIGHTENED TO THEIR PROOF LOAD SHALL BE DISCARDED AND A NEW BOLT INSTALLED.

3. ALL BOLT HOLES SHALL BE SUB-DRILLED AND REAMED OR DRILLED FROM THE SOLID. AT NO TIME ARE HOLES TO BE SUB-PUNCHED AND REAMED OR PUNCHED FULL SIZE. ALL HOLES SHALL BE 1/16" LARGER THAN THE SPECIFIED BOLT SIZE UNLESS NOTED OTHERWISE.

DRILL FIELD HOLES FOR BOLTS. DO NOT BURN HOLES. NEW OR ENLARGING HOLES BY USE OF CUTTING TORCH IS CAUSE FOR REJECTION OF ENTIRE MEMBER.

5. ALL BOLTS, ANCHOR BOLTS, AND ASSOCIATED HARDWARE SHALL BE BUY AMERICAN COMPLIANT.

1. ALL FIELD WELDS TO BE MADE WITH E7018 LOW HYDROGEN ELECTRODES WITH ON-SITE PROTECTION AND USE OF ELECTRODE HEATING UNITS PER CURRENT A.W.S. SPECIFICATIONS.

2. ALL WELDS ARE TO BE SHOP WELDS UNLESS NOTED OTHERWISE. WELD SIZES SHALL BE AS SHOWN ON THE DRAWINGS.

3. THERE SHALL BE THOROUGH FUSION BETWEEN WELD METAL AND BASE METAL AND BETWEEN SUCCESSIVE PASSES OF THE WELD. ALL CRATERS SHALL BE FILLED TO THE FULL CROSS

4. ALL WELDING SHALL BE IN ACCORDANCE WITH CURRENT AREMA SPECIFICATIONS AND THE PROJECT SPECIFICATIONS. WELDING PRACTICES TO BE IN ACCORDANCE WITH AMERICAN WELDING SOCIETY STRUCTURAL WELDING CODE D1.5, CURRENT ISSUE. ALL WELDS TO BE CONTINUOUS

5. QUALIFY WELDING OPERATORS IN ACCORDANCE WITH AWS D1.5. QUALIFICATION TESTS SHALL BE QUALIFY WELDING OPERATORS IN ACCORDANCE WITH AWS DT.D. QUALIFICATION TESTS SHALL BE RUN BY RECOGNIZED TESTING LABORATORY APPROVED BY THE ENGINEER AT THE CONTRACTOR'S EXPENSE. PRIOR TO WELDING, EACH WELDER SHALL HAVE BEEN CERTIFIED IN ACCORDANCE WITH AWS REQUIREMENTS DURING A PERIOD OF ONE (1) YEAR PRIOR TO WORK ON THE BRIDGE. THE FABRICATOR SHALL FURNISH THE NSR PROVECT ENGINEER WITH AN AWS CERTIFICATE FOR EACH WELDER, COVERING THEIR ABILITY TO MAKE A COMPLETE AND SATISFACTORY WELD OF EACH KIND TO DEFINE TO BE ÚSED ON THE PROJECT

6. CONFORM TO CODES FOR ARC AND GAS WELDING IN BUILDING CONSTRUCTION OF AWS AND TO AISC SPECIFICATIONS. SURFACES TO BE WELDED SHALL BE FREE FROM LOOSE SCALE, RUST, GREASE, PAINT, AND OTHER FOREIGN MATERIAL, EXCEPT MILL SCALE WHICH WILL WITHSTAND VIGOROUS WIRE BRUSHING MAY REMAIN. NO WELDING SHALL BE DONE WHEN BASE METAL TEMPERATURE IS LOWER THAN O'F.

GRIND EXPOSED EDGES OF WELDS TO 1/8" MINIMUM RADIUS. GRIND BURRS, JAGGED EDGES, AND SURFACE DEFECTS SMOOTH.

8. PREPARE WELDS AND ADJACENT AREAS SO THERE IS:
A. NO UNDERCUTTING OR REVERSE RIDGES ON WELD BEAD.
B. NO WELD SPATTER ON OR ADJACENT TO WELD OR OTHER AREA TO BE PAINTED OR COATED.
C. NO SHARP PEAKS OR RIDGES ALONG WELD BEAD.
D. GRIND EMBEDDED PIECES OF ELECTRODE OR WIRE FLUSH WITH ADJACENT SURFACE OF WELD

REV BY DATE	DESCRIPTION	
	NS	NORFOLK SOUTHERN
	NORFOLK SOUTHER	N RAILWAY
KANSAS CITY	DISTRICT	MIDWEST DIVISION
BRIDGI	E AT MP S-247.69 OVER U	NNAMED TRIBUTARY
	ORRICK, MO	
	BRIDGE REPLACE	EMENT
OFFICE OF CHIEF ENG	INEER – BRIDGES & STRUCTURES	ATLANTA, GA
DRAWING TITLE	GENERAL NOTES	(1 OF 3)
dgn JRR	2 MO.C ^{MAP} 25	MILE POST S-247.69
DWN BRK	BR0020786	DATE 7/15/2024
CHK SBM	S2 OF S23	S-247.69 24 01

PAINTING OR COATING AND FINISHES:

- ALL STRUCTURAL STEEL WITH THE EXCEPTION OF THE ANCHOR BOLTS/RODS AND MACHINE FINISHED SURFACES SHALL BE SHOP PAINTED. THE NSR PROJECT ENGINEER SHALL BE CONTACTED SO THAT AN INSPECTION OF THE FULLY ASSEMBLED FABRICATED STEEL CAN BE 1.
- ALL SHOP PAINTING SHALL BE IN ACCORDANCE WITH NSR'S SPECIFICATION FOR PAINTING SHOP-FABRICATED BRIDGE STEEL. INORGANIC ZINC-ACRYLIC SYSTEM TOP COAT COLOR TO BE WHITE (COLOR NO. 17295 PER FEDERAL STANDARD 595B) FOR HANDRAIL POSTS, TOP COAT COLOR TO BE BLACK (COLOR NO. 27038 PER FEDERAL STANDARD 595B) FOR ALL OTHER STEEL (DEC 0.2 10, 2018) STEEL. (REV. 02-19-2018)
- ALL STRUCTURAL STEEL PAINTED SURFACES MARRED DURING SHIPPING AND/OR HANDLING SHALL BE TOUCHED UP ACCORDING TO SSPC-PA1: SECTION 5.2 AND 7.2. FIELD PAINTING SHALL BE AS SPECIFIED IN SHOP PAINT NOTES. 3.

ANCHOR BOLTS/RODS

- PER AREMA 15-5.3.2.2 ANCHOR BOLTS/RODS SHALL CONFORM TO ASTM F1554 SPECIFICATIONS GRADE 105, WITH A DIAMETER AS SHOWN IN THE PLANS. ANCHOR BOLTS/RODS SHALL BE 1. GALVANIZED
- ANCHOR BOLTS/RODS LOCATED AT THE FIXED AND EXPANSION BEARINGS SHALL BE SET TO ALLOW A 1/4" GAP BETWEEN THE BOTTOM OF THE LOCKNUT AND TOP OF WASHER. 2.
- 3. PROVIDE BOLTS, SHIMS, BLOCKS, NUTS, WASHERS, WEDGES, AND OTHER ITEMS TO COMPLETE INSTALLATION.

SHOCK PADS

SHOCK PADS SHALL BE 1/2" THICK, 31 PLY PREFORMED ELASTOMERIC BEARING PADS CONFORMING TO FEDERAL SPECIFICATIONS MIL-C-882C. SHOCK PADS SHALL BE PLACED BETWEEN BEARING/GRILLAGE/DECK EXPANSION PLATES AND MASONRY/CONCRETE. CONVEYOR BELTING IS NOT ACCEPTÁBLE

PRECAST CONSTRUCTION NOTES

CONCRETE:

- 1. ALL CONCRETE MATERIALS, PLACEMENT AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH CHAPTER 8: CONCRETE STRUCTURES AND FOUNDATIONS OF THE AREMA MANUAL FOR RAILWAY ENGINEERING.
- 2. MINIMUM COMPRESSIVE STRENGTH AT 28 DAYS SHALL BE 5,000 PSI.
- EXPOSED SURFACES SHALL BE FORMED IN A MANNER WHICH SHALL PRODUCE A SMOOTH AND UNIFORM APPEARANCE WITHOUT RUBBING OR PLASTERING, EXPOSED EDGES OF 90 DEGREES OR LESS ARE TO BE CHAMFERED 3/4"x 3/4". THE TOP SURFACE IS TO HAVE A SMOOTH FINISH, FREE OF ALL FLOAT OR TROWEL MARKS. 3.
- CONCRETE SHALL BE PROPORTIONED SUCH THAT THE WATER CEMENT RATIO (BY WEIGHT) DOES NOT EXCEED 4.97. CONCRETE SHALL CONTAIN A MINIMUM OF 7.18 SACKS OF CEMENT PER CUBIC YARD OF CONCRETE. 4.
- CEMENT SHALL BE TYPE I, TYPE II OR TYPE III PORTLAND CEMENT IN ACCORDANCE WITH ASTM 5. C150 SPECIFICATIONS.
- AGGREGATES SHALL BE GRADED IN ACCORDANCE WITH ASTM C33 SPECIFICATIONS. COARSE 6. AGGREGATE SHALL BE SIZE NO. 67. FINE AGGREGATE SHALL BE NATURAL SAND.
- 7. AIR CONTENT SHALL BE 6% (BY VOLUME) UNLESS OTHERWISE APPROVED BY THE ENGINEER.
- 8. ADMIXTURES SHALL NOT BE USED WITHOUT APPROVAL BY THE RAILROAD.
- 9. CURING SHALL BE ACCOMPLISHED BY WET CURING OR APPLICATION OF A TYPE 2 MEMBRANE.
- 10. THE FABRICATOR SHALL STENCIL THE FABRICATOR'S NAME, DATE OF FABRICATION, BRIDGE NUMBER AND PIECE MARK AT LOCATION SHOWN ON THE DRAWINGS
- 11. PRODUCTION PROCEDURES FOR THE MANUFACTURE OF PRECAST MEMBERS SHALL BE IN ACCORDANCE WITH THE AREMA MANUAL FOR RAILWAY ENGINEERING AND THE PRESTRESSED CONCRETE INSTITUTE'S MANUAL MNL 116 FOR QUALITY CONTROL.
- 12. DIMENSIONAL TOLERANCES GOVERNING THE MANUFACTURE OF PRECAST MEMBERS SHALL CONFORM TO DIVISION VI, SECTION 6.4 OF THE PRECAST CONCRETE INSTITUTE'S MANUAL MNL 116 FOR QUALITY CONTROL FOR THE APPROPRIATE SHAPE. TOLERANCE FOR LOCATION OF LIFTING DEVICES SHALL BE +/-1/2".
- 13. THE AREA AROUND ALL LIFTING LOOPS SHALL BE RECESSED SO THAT THE LOOPS CAN BE REMOVED TO A DEPTH OF $3/4^{\prime\prime}$ AND GROUTED.
- 14. THE FABRICATOR SHALL BE RESPONSIBLE FOR LOADING AND PROPERLY SECURING ALL PRECAST CONCRETE MEMBERS FOR SHIPMENT. ALL CONCRETE COMPONENTS SHALL BE MADE AVAILABLE FOR INSPECTION BY THE RAILROAD AT THE FABRICATOR'S PLANT PRIOR TO SHIPMENT, AT THE RAILROAD'S DISCRETION.

REINFORCING STEEL:

- REINFORCING STEEL SHALL BE DEFORMED, NEW BILLET BARS PER ASTM A615 SPECIFICATIONS AND MEET GRADE 60 REQUIREMENTS. 1.
- 2. FABRICATION, BENDING, AND PLACEMENT OF REINFORCING STEEL SHALL BE IN ACCORDANCE WITH CURRENT AREMA GUIDELINES FOR CONCRETE STRUCTURES AND FOUNDATIONS.
- REINFORCING STEEL SHALL BE BLOCKED AND TIED TO PROPER LOCATION AND SECURELY WIRED AGAINST DISPLACEMENT. TIE WIRES SHALL BE INSTALLED AT EVERY OTHER BAR INTERSECTION SO THAT AT LEAST 50% OF THE INTERSECTIONS ARE TIED. TACK WELDING OF REINFORCING IS PROHIBITED. MINIMUM CONCRETE COVER ON REINFORCING NOT OTHERWISE NOTED SHALL MEET 3. THE AREMA MANUAL FOR RAILWAY ENGINEERING REQUIREMENTS.

MISCELLANEOUS STEEL

- 1. STEEL PLATE SHALL CONFORM TO ASTM A36 OR A709-GRADE 36 SPECIFICATIONS.
- 2. STUDS SHALL BE C1015, C1017 OR C1020 COLD DRAWN STEEL WHICH CONFORMS TO ASTM A108 SPECIFICATIONS
- 3. DEFORMED BAR ANCHORS SHALL CONFORM TO ASTM A706 SPECIFICATIONS.
- 4. WELDING OF DEFORMED BAR ANCHORS TO PLATES SHALL BE PER AWS D1.4
- 5. STUD WELDING SHALL BE PER AWS D1.5.
- 6. EMBEDDED STEEL ITEMS SHALL BE GALVANIZED BY HOT DIP PROCESS OR 100% ZINC SPRAY METALIZING PROCESS. MINIMUM COATING THICKNESS SHALL BE 10 MILS.

LIFTING ANCHORS

- 1. SWIFT LIFT ANCHORS SHALL BE DAYTON SUPERIOR P-52 ANCHORS OR APPROVED ALTERNATE WITH A SAFE WORKING LOAD SUFFICIENT FOR THE WEIGHT OF THE PRECAST ELEMENT INCLUDING FORM REMOVAL. THE SAFE WORKING LOAD SHALL PROVIDE A MINIMUM SAFETY FACTOR OF 4.
- 2. THE FABRICATOR IS RESPONSIBLE FOR DEVELOPING LIFTING LOOP ANCHORAGE DETAILS TO PROVIDE A SAFETY FACTOR OF 4 ON THE WORKING LOAD. DETAIL SHALL BE PROOF TESTED WITH TEST RESULTS KEPT ON FILE BY THE FABRICATOR AND AVAILABLE FOR INSPECTION BY THE RAILROAD.

CAST-IN-PLACE CONCRETE

MATERIAL

- 1. CONCRETE SHALL BE IN ACCORDANCE WITH CHAPTER 8, CONCRETE STRUCTURES AND FOUNDATIONS, OF THE AREMA MANUAL AND NSR STANDARD SPECIFICATIONS.
- 2. CEMENT SHALL CONFORM TO THE FOLLOWING:
- A. STANDARD CONCRETE CEMENT SHALL BE PORTLAND CEMENT, TYPE I, IA, CONFORMING TO THE REQUIREMENTS OF ASTM C150.
- B. HIGH-EARLY STRENGTH CEMENT SHALL BE PORTLAND CEMENT, TYPE III OR IIIA, CONFORMING TO THE REQUIREMENTS OF ASTM C150.
- C. THE TYPE OF CEMENT SHALL BE AS SHOWN ON THE PLANS.
- 3. ALL CONCRETE SHALL HAVE A MINIMUM ULTIMATE COMPRESSIVE STRENGTH OF 5,000 PSI AT 28 DAYS, 4–6" SLUMP FOR ALL CONCRETE. CONCRETE SHALL BE MADE TO THE REQUIREMENTS OF ASTM C150. MINIMUM CEMENT CONTENT SHALL BE IN ACCORDANCE WITH NS STANDARD SPECIFICATIONS FOR MATERIALS AND
- 4. WATER CEMENT RATIO SHALL BE IN ACCORDANCE WITH NS STANDARD SPECIFICATIONS FOR MATERIALS AND CONSTRUCTION SECTION SC
- 5. AIR-ENTRAINING ADMIXTURE SHALL BE OF THE NEUTRALIZED VINSOL RESIN TYPE AND CONFORM TO THE REQUIREMENTS OF ASTM C260. AIR CONTENT SHALL BE 5% +/- 1% (BY VOLUME) UNLESS OTHERWISE APPROVED BY THE ENGINEER.
- 6. ADMIXTURES, EXCEPT AIR-ENTRAINING AGENTS, USED TO ALTER THE NORMAL PROPERTIES OF CONCRETE SHALL BE USED ONLY UPON THE APPROVAL OF THE ENGINEER AND CONFORM TO THE REQUIREMENTS OF ASTM C494. CHEMICAL ADMIXTURES FOR FLOWING CONCRETE SHALL CONFORM TO THE REQUIREMENTS OF
- 7. ALL EXPOSED CONCRETE SURFACES SHALL HAVE A SMOOTH TROWELED FINISH AND HAVE NO DEPRESSIONS WHICH HOLD WATER.
- 8. ALL EXPOSED EDGES SHALL HAVE A 3/4" x 3/4" CHAMFER.
- 9. REINFORCING BARS SHALL MEET THE FOLLOWING REQUIREMENTS
 - A. ALL REINFORCING BARS SHALL BE IN ACCORDANCE WITH CHAPTER 8, CONCRETE STRUCTURES AND FOUNDATIONS, OF THE AREMA MANUAL
- B. BARS SHALL BE INTERMEDIATE GRADE, NEW DEFORMED BILLET STEEL, CONFORMING TO THE REQUIREMENTS OF ASTM A615, GRADE 60.
- C. SIZE, SHAPE AND LENGTH SHALL BE AS SHOWN ON THE PLANS.
- D. ALL DIMENSIONS FOR REINFORCING BARS REFER TO THE CENTERLINE OF BAR EXCEPT IN THE BAR BENDING DETAILS WHERE DIMENSIONS ARE OUT-TO-OUT
- E. BARS SHALL BE FREE FROM DIRT, PAINT, OIL, GREASE, THICK RUST AND OTHER FOREIGN SUBSTANCES.
- F. REINFORCING BARS SHALL MEET THE LAP REQUIREMENTS OF AREMA CHAPTER 8 CONCRETE STRUCTURES, SECTION 2.14 AND 2.22.3 FOR CLASS A AND CLASS B SPLICES. THE FOLLOWING TABLE MAY BE USED FOR MINIMUM LAP SPLICE LENGTH OF BARS SPACED AT LEAST 6 INCHES ON CENTER, NOT BUNDLED WITH MORE THAN 2 BARS

MINIMUM SPLICE LENGTHS								
BAR SIZE	UNCOATED	BAR SIZE	UNCOATED					
#4	2'-3"	#8	4'-5"					
#5	2'-9"	# 9	5'-6"					
#6	3'-4"	#10	6'-9"					
#7	3'-10"	#11	8'-1"					



ISSUE FOR CONSTRUCTION



PLAN NOTES.

DAMP PROOFING:

G. REINFORCING BARS SHALL BE ACCURATELY COLD BENT TO THE SHAPES AND DIMENSIONS SPECIFIED. THE MINIMUM BEND DIAMETER SHALL BE AS SHOWN BELOW,

BAR SIZES NO. 4 THROUGH NO. 8: 6 BAR DIAMETERS BAR SIZES NO. 9 THROUGH NO. 11: 8 BAR DIAMETERS BAR SIZES NO. 14 AND NO. 18: 10 BAR DIAMETERS

H. THE MINIMUM CLEAR DISTANCE FROM THE REINFORCING STEEL TO SURFACE OF THE CONCRETE SHALL BE IN ACCORDANCE WITH AREMA CHAPTER 8, SECTION 2.6.1 - MINIMUM CONCRETE COVER UNLESS OTHERWISE NOTED.

I. BARS SHALL BE BENT IN THE PLANE FOR WHICH THEY WERE DESIGNED. MAXIMUM ALLOWABLE DEVIATION FOR NO. 7 BARS AND UNDER SHALL BE 1/2" OUT OF PLANE AND FOR NO. 8 BARS AND OVER SHALL BE 1 INCH OUT OF PLANE.

J. FABRICATION, BENDING, AND PLACEMENT OF REINFORCING STEEL SHALL BE IN ACCORDANCE WITH CURRENT AREMA CHAPTER 8.

K. REINFORCEMENT SUPPORTS SHALL BE ALL PLASTIC OR ALL STAINLESS STEEL.

10. TIE WIRES USED FOR TYING REINFORCING BARS SHALL BE A MINIMUM DIAMETER OF NO. 16 GAUGE, BLACK, SOFT IRON WIRE.

11. DOWELS SHALL BE MADE FROM NEW, DEFORMED BILLET STEEL CONFORMING TO THE REQUIREMENTS OF ASTM A615, GRADE 60.

12. ANCHOR BOLTS/RODS SHALL BE OF THE TYPE AND OF THE DIAMETER AS SHOWN ON THE PLANS.

13. EPOXY BONDING COMPOUND SHALL CONFORM TO THE REQUIREMENTS OF ASTM C881, TYPE II, GRADE 1 OR 2, AND SHALL BE SUBJECT TO THE APPROVAL OF THE ENGINEER.

14. GROUT FOR ANCHOR BOLTS/RODS AND DOWELS SHALL BE NON-SHRINK, NON-METALLIC AND CONFORM TO THE REQUIREMENTS OF ASTM C 1107, GRADE B AND CRD C621. THE MINIMUM COMPRESSIVE STRENGTH AFTER 28 DAYS SHALL BE 5,000 PSI.

15. NON-EPOXY BONDING COMPOUND SHALL CONFORM TO ASTM C1059 TYPE II. COMPOUND SHALL BE ONLY USED WHEN JOINING NEW TO EXISTING CONCRETE WHERE BONDING COMPOUND CANNOT BE PLACED IMMEDIATELY PRIOR TO POURING NEW CONCRETE.

16. PREFORMED EXPANSION JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF ASTM D1751.

17. CONCRETE WATER REPELLENT AND CURING COMPOUND MUST ADHERE TO THE NSR STANDARD SPECIFICATIONS FOR MATERIALS AND CONSTRUCTION, THE PROJECT SPECIAL SPECIFICATIONS AND

1. ALL SURFACES OF CONCRETE WHICH WILL BE IN CONTACT IN BACKFILL OR EMBANKMENT SHALL BE DAMP PROOFED, WITH ASPHALT PRIMER AND ASPHALT, IN ACCORDANCE WITH AREMA SPECIFICATIONS, CHAPTER 29, PART 3.

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			<u>NO</u>	RFOL	K SO	UTHER	N RAILW	<u>'AY</u>	
K/	ANS/	AS CITY	OISTRICT					MIDWEST	DIVISION
	E	BRIDG	E AT MP	S-24	7.69 (OVER U	NAMED		ARY
	_				ORF	RICK, MO			
				BRID	GE R	EPLAC	MENT		
OFFIC	E OF	CHIEF ENG	GINEER - BRIDO	ES & ST	RUCTURES	5			ATLANTA, GA
DRAW	ING TI	TLE		GEN	ERAL	. NOTE	6 (2 OF 3	5)	
DGN	JRR	VAL SEC	2 MO.C	MAP	25		MILE POST	S-247.69	
DWN	BRK	FILE No.	BR00207	86			^{DATE} 7/15	/2024	
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<u>MONITORING EXISTING BRIDGE FOR MOVEMENT</u>

A. PRECONSTRUCTION SURVEY MONITORING PROGRAM

- I. PRECONSTRUCTION SURVEYS OF THE EXISTING ABUTMENTS AND PIERS SHALL BE CONDUCTED BY THE CONTRACTOR PRIOR TO START OF ANY CONSTRUCTION ACTIVITY WITHIN 75 FEET OF ANY OF THESE UNITS. IN ADDITION, THESE SAME LOCATIONS SHALL BE MONITORED BY THE CONTRACTOR DURING THE COURSE OF THIS CONTRACT.
- 2. THE REQUIRED PRECONSTRUCTION SURVEY SHALL CONSIST OF THE FOLLOWING:
 - A. A.THE CONTRACTOR SHALL DEVELOP AND SUBMIT TO THE ENGINEER AT LEAST 20 DAYS PRIOR TO STARTING THE PRECONSTRUCTION SURVEY MONITORING PROGRAM. THE ENGINEER WILL REVIEW THE PLAN AND RETURN COMMENTS WITHIN 10 DAYS OF RECEIPT. THE SURVEY PERIOD SHALL NOT START UNTIL THE PLAN HAS BEEN APPROVED AND ACCEPTED BY THE ENGINEER.
 - B. AN INSTRUMENT SURVEY SHALL BE PERFORMED BY A LICENSED PROFESSIONAL SURVEYOR DOCUMENTING THE X, Y, AND Z LOCATIONS OF AT LEAST 4 POINTS ON EACH BENT OF THE EXISTING SPANS. THE SURVEY SHALL ESTABLISH THESE POINTS AS PERMANENT REFERENCE POINTS THAT WILL BE USED THROUGHOUT THE CONSTRUCTION OF THE PROJECT TO MONITOR THE EXISTING BENTS UNITL SUCH TIME AS THE LOAD HAS BEEN TRANSFERRED TO THE NEW STRUCTURE AND THE NEED FOR MONITORING IS NO LONGER REQUIRED AS DETERMINED BY THE ENGINEER.
 - C. INITIAL SURVEYS SHALL BE PERFORMED OF ALL THE POINTS ON A ONCE DAILY BASIS FOR AT LEAST 5 CONSECUTIVE DAYS PRIOR TO ANY CONSTRUCTION ACTIVITIES IN THE AREA TO ESTABLISH A BASELINE SURVEY. THE ACCURACY OF THE SURVEYS SHALL BE WITHIN 0.01 FOOT BOTH VERTICAL AND HORIZONTAL. ELEVATIONS SHALL BE REPORTED TO THE DATUM NAVD 88 OR OTHER APPROVED SITE DATUM.
 - D. ESTABLISH THE BENCHMARKS NEEDED FOR THE MONITORING PROGRAM ON FIXED POINTS OUTSIDE OF THE AREAS OF POTENTIAL MOVEMENT, AS FAR FROM THE ADJACENT BRIDGE AS PRACTICAL. PROTECT THE MONITORING POINTS AND BENCHMARKS THROUGHOUT CONTRUCTION. INFORM THE ENGINEER OF ANY DAMAGED POINTS AND BENCHMARKS. REPLACE IMMEDIATELY ANY DAMAGED POINTS AND BENCHMARKS IN A MANNER ACCEPTABLE TO THE ENGINEER.
 - E. TWO COPIES OF THE PRECONSTRUCTION CONDITION AND INSTRUMENT SURVEYS SHALL BE SUBMITTED TO THE ENGINEER AT LEAST 15 DAYS PRIOR TO THE START OF CONSTRUCTION ACTIVITY WITHIN 75 FEET OF EXISTING SUSTRUCTURE. IF THE CONDITION OR INSTRUMENT SURVEYS ARE NOT COMPLETE OR OF SUFFICIENT QUALITY AS DETERMINED BY THE ENGINEER, SUCH PARTS OF THE SURVEYS SHALL BE REDONE TO THE SATISFACTION OF THE ENGINEER PRIOR TO START OF CONSTRUCTION WITHIN 75 FEET OF THESE PEIRS.

B. CONSTRUCTION SURVEY MONITORING PROGRAM

- 1. THE HORIZONTAL AND VERTICAL POSITION OF EACH POINT SHALL BE SURVEYED BY THE LICENSED SURVEYOR AT THE FOLLOWING FREQUENCIES:
 - A. THE READINGS WILL BE REQUIRED DURING PILE DRIVING AND OTHER POTENTIAL HIGH GROUND VIBRATION ACTIVITIES ARE BEING PERFORMED WITHIN 75 FEET OF THE UNIT AS FOLLOWS:

THREE TIMES DAILY: FROM THE START OF THE SPECIFIED CONSTRUCTION ACTIVITES WITHIN 75 FEET OF THE UNIT AND CONTINUE THROUGHOUT THE CONSTRUCTION ON ANY DAY WHEN THESE CONSTRUCTION ACTIVITS ARE BEING PERFORMED WIHTIN 75 FEET OF THE UNIT. MEASUREMENTS WILL BE AT THE BEGINNING OF WORK ACTIVITES, MID-DAY, AND AT THE END OF THE DAYS WORK ACTIVITES.

2. PROVIDE EACH SURVEY READING TO THE ENGINEER ON THE DAY IT IS TAKEN. ALTHOUGH THE ENGINEER WILL REVIEW READINGS AS THEY ARE PROVIDED, THE CONTRACTOR SHALL REVIEW THE MAGNITUDE OF ANY MOVEMENTS AND ACT QUICKLY TO MAINTAIN THE OPERATIONS OF THE BRIDGE IF MOVEMENTS ARE EXCESSIVE. IMMEDIATELY NOTIFY THE ENGINEER IF THE POSITION OF ANY MOVEMENT POINT IS FOUND TO BE MORE THAN 0.04 FEET OUTSIDE THE RANGE OF BASELINE READING COLLECTED FOR IT. SUSPEND CONSTRUCTION ACTIVITES AT THAT PIER AND EVALUATE POTENTIAL CONSTRUCTION RELATED ACTIVITIES WHICH MAY HAVE CONTRIBUTED TO THE MOVEMENT. PREPARE A WRITTEN REPORT OF MOVEMENT EVALUATION WITH THE RECOMMENDED CORRECTIVE CONTRUCTION METHODS AND SUBMIT TO THE ENGINEER BEFORE RESTARTING CONSTRUCTION ACTIVITES.

PILE DRIVING NOTES

- 1. PILES SHALL BE INSTALLED PER NSR STANDARD SPECIFICATIONS.
- 2. PILES SHALL BE DRIVEN TO REFUSAL OR TO AN ULTIMATE DRIVEN CAPACITY OF 425 TONS, WHICH INCLUDES A FACTOR OF SAFETY OF 2.5.
- 3. JETTING OF PILES IS NOT PERMITTED.
- 4. ALL PILING SHALL BE DRIVEN USING DRIVING TEMPLATES AT BOTH TRACK LEVEL AND AT NATURAL GROUND OR NEAR WATER SURFACE FOR BENTS IN WATER BODIES. THE TEMPLATES SHALL BE ADEQUATELY SECURED TO ENSURE THE PILE'S PROPOSED ALIGNMENT IS MANTAINED DURING DRIVING.
- 5. ALL PILES ARE TO BE DRIVEN AND NOT VIBRATED UNLESS APPROVED BY THE ENGINEER-OF-RECORD.
- INSTALLED STEEL PILE CASING SHALL NOT BE CUT TO ELEVATION UNTIL THEY HAVE BEEN VERIFIED TO BE INSTALLED WITHIN THE TOLERANCES SPECIFIED IN THE NSR STANDARD SPECIFICATIONS.

- 7. THE ENGINEER-OF-RECORD SHALL BE NOTIFIED IF ANY PILES ARE INSTALLED WITH THE TOP OF PILE DISPLACED BEYOND 2" IN ANY DIRECTION OR 1/4" PER FOOT FROM VERTICAL OR BATTER LINE FROM THE LOCATION SPECIFIED IN THE PLANS. ANY PILE WHICH IS DEEMED UNACCEPTABLE BECAUSE OF THE DIVENSIONAL VARIATIONS SHALL BE REMOVED AND REPLACED OR RE-DRIVEN IN AN ACCEPTABLE POSITION OR SHALL BE CORRECTED IN A MANNER AS DIRECTED BY THE ENGINEER-OF-RECORD.
- 8. AFTER VERIFICATION AND APPROVAL THE PILE SHALL BE CUT OFF AND LEVELLED AT THE REQUIRED ELEVATIONS.
- 9. PRIOR TO CONCRETE PLACEMENT THE PIPES SHALL BE EXAMINED FOR COLLAPSED OR REDUCED DIAMETER AT ANY POINT. ANY PIPE PILE WHICH IS BROKEN OR SHOWS PARTIAL COLLAPSE TO AN EXTENT AS TO MATERIALLY DECREASE ITS CAPACITY, AS DETERMINED BY THE ENGINEER-OF-RECORD, SHALL BE REJECTED AS A DEFECTIVE PILE AND SHALL BE REMOVED AND REPLACED.
- 10. AN EXISTING BRIDGE MONITORING PLAN, AS DETAILED IN THE CONSTRUCTION SPECIFICATIONS, SHALL BE UTILIZED DURING PILE DRIVING AND GROUND DISTURBING ACTIVITIES.

FIELD WELDING:

- 1. FIELD WELDING SHALL BE COMPLETED USING SHEILDED METAL ARC WELDING (SMAW) OR FLUX-CORED ARC WELDING (FCAW) PROCESSES AND SHOULD CONFORM TO THE REQUIREMENTS OF D1.5.
- FIELD WELDING USING SMAW WELDING PROCESS SHALL BE COMPLETED USING E7018 LOW HYDROGEN ELECTRODES CONFORMING TO THE REQUIREMENTS OF AWS A5.5 "SPECIFICATIONS FOR LOW ALLOY STEEL COVERED ARC WELDING ELECTRODES".
- 3. FIELD WELDING USING FCAW WELDING PROCESS SHOULD BE COMPLETED USING E71T-8-H16 SELF SHIELDED ELECTRODES CONFORMING TO THE REQUIREMENTS OF AWS A5-29. "SPECIFICATION FOR LOW-ALLOY STEEL ELECTRODES FOR FLUX CORED ARC WELDING".
- 4. ON-SITE PROTECTION AND USE OF ELECTRODE HEATING UNITS SHOULD CONFORM TO THE CURRENT AWS D1.5 SPECIFICATIONS.

PILE SPLICES:

1. SPLICE SHOULD BE 10 FEET BELOW THE GROUND SURFACE AND THE NUMBER OF SPLICES SHOULD BE KEPT TO A MINIMUM.

PILE TESTING:

- 1. THE PILES SHALL BE DRIVEN INCORPORATING PILE DRIVING ANALYZER (PDA) TECHNOLOGY. THE NUMBER OF TEST PILES SHALL BE DETERMINED BY THE ENGINEER-OF-RECORD. AT A MINIMUM ONE (1) TEST PILE SHALL BE DRIVEN FOR THE STRUCTURE.
- 2. THE TEST PILE DATA AND DRIVING LOG SHEETS MAY BE USED TO DEVELOP AND/OR CONFIRM THE LENGTHS FOR THE REMAINING PILES UPON APPROVAL FROM THE ENGINEER-OF-RECORD.
- 3. A COPY OF THE PDA TEST DATA AND ASSOICATED REPORTS SHALL BE SUBMITTED TO THE ENGINEER-OF-RECORD FOR INCLUSION INTO THE CONSTRUCTION RECORDS.



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ESTIMATED OUANTITIES	
	SEE DRAWING NO.
REMOVAL OF EXISTING AND ERECTION OF NEW STRUCTURE	S9
EROSION AND SEDIMENT CONTROL	S9
EXISTING BRIDGE LEAD ABATEMENT (IN WORK AREAS)	S9
SITE ACCESS	S5
TEMPORARY SHORING (DESIGNED BY CONTRACTOR) (IF REQUIRED)	S6
EXISTING BRIDGE MONITORING PROGRAM	S4, S9
TCE FEE - NORTH PROPERTY	
TCE IMPROVEMENTS - NORTH PROPERTY	
STRUCTURAL STEEL AND ASSOCIATED HARDWARE, MILLED	S16-S21
STRUCTURAL STEEL AND ASSOCIATED HARDWARE, FABRICATED	S16-S21
STRUCTURAL STEEL AND ASSOCIATED HARDWARE, ERECTED	S16-S21
STRUCTURAL STEEL AND ASSOCIATED HARDWARE, INSTALLED	S16-S21
HANDRAIL (1½" DIA. SCH. 40 PIPE) & ASSOCIATED HARDWARE	S21
HANDRAIL END ASSEMBLIES & ASSOCIATED HARDWARE	S21
SHOCK PAD	S19
1/2" PREMOLDED JOINT FILLER BETWEEN BACKWALL AND RISER BLOCK	S19
BALLAST MAT	S20
STEEL DECK WATERPROOFING	S20
STEEL PIPE PILE (2'-6" DIA. ASTM A252 GRADE 3)	S10
PRECAST CONCRETE ABUTMENT CAP	S13
PRECAST CONCRETE RISER BLOCK	S14
PRECAST CONCRETE BACKWALL AND WINGWALL	S15
LEVELING GROUT	S14
POROUS GRANULAR BACKFILL	S6
CAST-IN-PLACE REINFORCED CONCRETE	S10
REINFORCING STEEL (PIPE PILE)	S12
1½" DIA. ANCHOR BOLT WITH 2~NUTS AND WASHER	S19
RIPRAP (12" DIA. ABUTMENT PROTECTION)	S6
DYNAMIC PILE TESTING	S4

<u>NOTE</u>

 STRUCTURAL STEEL AND ASSOCIATED HARDWARE INCLUDES 51'-0" SPAN, MASONRY PLATES, SPAN JOINTS, PIPE HANDRAIL, POSTS, HANDRAIL SPLICES, AND BACKER ANGLES.

			FEODIDTION				
®	NO			NORFOLK SOUTHERN			
KANSAS	CITY DISTRICT			MIDWEST DIVISION			
BF	RIDGE AT MP	S-247.69	9 OVER UI	NNAMED TRIBUTARY			
		0	RRICK, MO				
		BRIDGE	REPLACE	EMENT			
OFFICE OF CH	HEF ENGINEER - BRIDO	ES & STRUCT	JRES	ATLANTA, GA			
DRAWING TITLE	GENERAL NOTES (3 OF 3) AND QUANTITIES						
dgn JRR	AL SEC 2 MO.C	MAP	25	MILE POST S-247.69			
	ILE No. BR00207	86		^{DATE} 7/15/2024			
снк ЅВМ	SHEET NUMBER	S4 0	F S23	S-247.69 24 01			







TOP	OF	RAIL	PROFILE





BRIDGE ELEVATIONS											
	CDAN		т /р				ELEVATIO	١S			
FIER/ ADUI	SFAN	STATION	1/17	A	В	С	D	E	F	G	Н
EAST ABUTMENT	1	13078+72.37	720.27	719.60	718.20	715.67	715.33	713.67	708.67	644.67	632.00
WEST ABUTMENT	1	13079+22.04	720.10	719.43	718.03	715.50	715.16	713.50	708.50	644.50	632.00



EXISTING COMPONENTS - MAIN	I SPAN
NAME	HEIGHT
RAIL	8"
TIE	7"
BALLAST	1'-10 1/4''
DECK	6"
BEAM	2'-0''
TOTAL	5'-7 1/4''

PROPOSED COMPONENTS – MAI	N SPAN
NAME	HEIGHT
RAIL + TIE PLATE	8"
TIE	7"
BALLAST	9"
WATERPROOFING	7/8"
DECK PLATE	3/4"
BEAM	2'-5 5/8''
SOLE PLATE	1 1/2"
MASONRY PLATE	2"
SHOCK PAD	1/2"
ΤΟΤΑΙ	A' 11 1/A''

REV BY DATE DESCRIPTION					
JAS NS	NORFOLK SOUTHERN				
NORFOLK SOUTHERI	N RAILWAY				
KANSAS CITY DISTRICT	MIDWEST DIVISION				
BRIDGE AT MP S-247.69 OVER U	NNAMED TRIBUTARY				
ORRICK, MO					
BRIDGE REPLACE	EMENT				
OFFICE OF CHIEF ENGINEER - BRIDGES & STRUCTURES	ATLANTA, GA				
TYPICAL SECTION AND BRIDGE ELEVATIONS					
DGN JRR MAL SEC 2 MO.C MAP 25	MILE POST S-247.69				
DWN BRK	DATE 7/15/2024				
CHK SBM	S-247.69 24 01				





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SCALE: $\frac{1}{4}'' = 1' - 0''$

PILE BOTTOM ELEVATIONS							
PIER/ABUT.	PILE	STATION	EASTING	NORTHING	ELEVATIONS		
	PP1	13078+72.37	2890656.04	1110930.75			
EAST ADUTMENT	PP2	13078+72.37	2890661.03	1110948.06			
WEST ADUTWENT	PP3	13079+22.04	2890608.32	1110944.50			
WEST ABUTMENT	PP4	13079+22.04	2890613.30	1110961.80			

FINAL PILE BOTTOM ELEVATIONS TO BE PROVIDED BY CONTRACTORS FOR AS-BUILTS



TO KANSAS CITY (INCREASING MILEPOST)

-WEST END BENT EXISTING BACKWALL STA 13079+25.35

- EXISTING WEST END BENT (TO BE REMOVED)

<u>NOTE</u>

1. CONTRACTOR TO CONFIRM LOCATION OF EXISTING FOUNDATION COMPONENTS VIA EXPLORATORY EXCAVATION.

5 NORFOLK SOUTHERN NORFOLK SOUTHERN RAILWAY KANSAS CITY DISTRICT MIDWEST DIVISION BRIDGE AT MP S-247.69 OVER UNNAMED TRIBUTARY ORRICK, MO **BRIDGE REPLACEMENT** OFFICE OF CHIEF ENGINEER - BRIDGES & STRUCTURES ATLANTA, GA RAWING TITI FOUNDATION LAYOUT 2 MO.C S-247.69 L SEC 25 GN JRR ILE No. BR0020786 ATE 7/15/2024 WN BRK HEET S-247.69 24 01 S11 OF S23 нк SBM



NFO	RCING	STEEL	SCHE	DULE	PIPE P	ILES-	EAST ABUTME	ENT
BAR NO.	NO. REQ'D	LENGTH (FT.)	TYPE	A	В	с	LOCATION	WEIGHT (LBS.)
#4	28	6'-1''	10	1'-6''	1'-4''	-	CONFINEMENT	114
#11	24	13'-6''	STR	-	-	_	VERTICAL	1,721
#4	126	7'-8''	10	2'-0''	1'-4''	-	CONFINEMENT	645
#11	28	63'-9''	STR	-	-	-	VERTICAL	9,484
							TOTAL	11,964
NFOF	RCING	STEEL	SCHE	DULE F	PIPE P	ILES-	WEST ABUTM	ENT
BAR NO.	NO. REQ'D	LENGTH (FT.)	TYPE	A	В	С	LOCATION	WEIGHT (LBS.)
#4	28	6'-1''	10	1'-6''	1'-4''	-	CONFINEMENT	114
#11	24	13'-6''	STR	-	-	-	VERTICAL	1,721
#4	126	7'-8''	10	2'-0''	1'-4''	-	CONFINEMENT	645
#11	28	63'-9''	STR	-	-	-	VERTICAL	9,484
							TOTAL	11,964
			BEN	DING E	IAGRAN	N		
	A DIA. TYPE 10							

UNIT	DESCRIPTION							
C.Y.	CONCRETE							
LBS.	REINFORCING STEEL, ASTM A615 OR A706, GRADE 60							
ESTIMATED QUANTITIES PIPE PILES – WEST ABUTMENT								
UNIT	DESCRIPTION							
C.Y.	CONCRETE							
LBS	REINFORCING STEEL ASTM A615 OR A706 GRADE 60							



F	REINFORCING STEEL SCHEDULE – 1 EA. CAP							
).)'D	LENGTH	TYPE	A	В	С	LOCATION	WEIGHT	
<u>רי</u>	17'-7"	3	3'-8''	4'-8''	0'-516"	STIRRUP	1 100	
, 	11'-7"	3	0'-8''	4'-8''	$0'-5\frac{1}{2}''$	STIRBUP	97	
)	9'-11''	10	2'-8''	1'-6''	-	CONFINEMENT	103	
3	5'-4''	2	3'-8''	0'-10''	0'-10''	EACH END	89	
	6'-4''	2	4'-8''	0'-10''	0'-10''	EACH END	53	
)	21'-8''	STR	-	-	-	EACH FACE HORIZONTAL	579	
	21'-8''	STR	-	-	-	TOP HORIZONTAL	460	
	21'-8''	STR	-	-	-	BOTTOM HORIZONTAL	921	
1	19'-8''	2	15'-8''	2'-0''	2'-0''	TOP & BOTTOM HORIZONTAL	1,463	
						TOTAL	4,865	
	BENDING DIAGRAM							
	B B							
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	ESTIMATED QUANTITIES – 1 EA. CAP							
UNIT	DESCRIPTION							
C.Y.	CONCRETE							
LBS.	REINFORCING STEEL, ASTM A615 OR A706, GRADE 60							
EACH	LIFTING LOOPS							
LIN. FT.	24" I.D., 16 GAGE ASTM A706 LOCK SEAM HELICAL CORRUGATED STEEL PIPE							
GAL.	CONCRETE WATER REPELLENT							
GAL.	CONCRETE CURING COMPOUND							
EACH	EMBED PLATE, MK EP1							
FT.	3" DIA., ASTM D1785 SCHEDULE 80 PIPE							

	L	IFTING.	WEIG	HTS	(LBS.)
		ITEM			WEIGHT	(LBS.)
1	PC	CONCRET	E BENT	CAP	613	00

<u>NOTES</u>

- 1. (E.F.) DENOTES EACH FACE, (F.F.) DENOTES FAR FACE, (N.F.) DENOTES NEAR FACE.
- 2. ALL CONCRETE CORNERS OF 90 DEGREES OR GREATER SHALL HAVE A $\frac{3}{4}$ " CHAMFER PROVIDED UNLESS OTHERWISE NOTED ON THE PLANS. EXCEPT WHERE PLATES AR ELOCATED IN THE CORNER.
- SURFACE MARKINGS SHALL BE MADE USING BLACK INDUSTRIAL STRENGTH, FADE RESISTANT PAINT, STENCIL LETTERING SHALL BE 2" IN HEIGHT.

REV	BY	DATE			DESC	CRIPTION		
	NORFOLK SOUTHERN							
			NOF	RFOL	K SO	UTHERI	N RAILWAY	<u> </u>
KA	NSA	AS CITY	/ DISTRICT					MIDWEST DIVISION
	В	RIDG	E AT MP	S-24	7.69 (OVER U	NNAMED T	RIBUTARY
					ORF	RICK, MO		
				BRID	GE R	EPLACE	EMENT	
OFFICE	OF	CHIEF EN	GINEER – BRIDG	ES & ST	RUCTURES	s		ATLANTA, GA
DRAWIN	ABUTMENT SECTION AND DETAILS							
DGN J	IRR	VAL SEC	2 MO.C	MAP	25		MILE POST	S-247.69
DWN E	BRK	FILE No.	BR00207	86			DATE 7/15/20)24
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	REINFORCING STEEL SCHEDULE – 1 EA. RISER BLOCK								
MARK	BAR NO.	NO. REQ'D	LENGTH (FT.)	TYPE	A	В	С	LOCATION	WEIGHT (LBS.)
P501	#5	8	21'-8''	STR	-	-	-	TOP & BOTT. HORIZONTAL	181
P502	#5	27	8'-10''	3	2'-7½''	1'-4''	0'-5½''	STIRRUP	249
								TOTAL	430
	BENDING DIAGRAM								
TYPE 3									

	ESTIM/	ATED QUANTITIES – 1 EA. RISER BLOCK
QTY.	UNIT	DESCRIPTION
4.00	C.Y.	CONCRETE
430	LBS.	REINFORCING STEEL, ASTM A615 OR A706, GRADE 60
2	EACH	LIFTING LOOP
4	GAL.	CONCRETE WATER REPELLENT
4	GAL.	CONCRETE CURING COMPOUND
10	EACH	#8 dowel bars (10~3'-0"), require for precast riser block to cap connection
1	EACH	GROUT FOR DOWELS AND LEVELING

L	IFT	ING	WEIGHTS	(LBS.)	
		WEIGHT	(LBS.)		
1	PC	RISER	BLOCK	16,2	200

REV BY DATE DESCRIPTION						
® NORFOLK SOUTHER	NORFOLK SOUTHERN					
KANSAS CITY DISTRICT	MIDWEST DIVISION					
BRIDGE AT MP S-247.69 OVER U	NNAMED TRIBUTARY					
ORRICK, MO						
BRIDGE REPLACE	EMENT					
OFFICE OF CHIEF ENGINEER - BRIDGES & STRUCTURES	ATLANTA, GA					
	DRAWING TITLE PRECAST RISER BLOCK					
IGN JRR VAL SEC 2 MO.C MAP 25 MILE POST S-247.69						
DWN BRK	DATE 7/15/2024					
CHK SBM S14 OF S23	S-247.69 24 01					



ORCI	NG ST	EEL SC	HEDUL	E — 1	EA.	BACKW	ALL AND WI	NGWALL
BAR NO.	NO. REQ'D	LENGTH (FT.)	TYPE	A	В	с	LOCATION	WEIGHT (LBS.)
#5	2	3'-9½"	STR	-	_	_	EACH FACE HORIZONTAL	8
#5	2	5'-3½"	STR	-	-	-	EACH FACE HORIZONTAL	11
#9	2	16'-9½"	STR	-	-	-	EACH FACE HORIZONTAL	114
#9	2	18'-1½"	STR	-	-	_	EACH FACE HORIZONTAL	123
#9	10	19'-2''	STR	-	-	_	EACH FACE HORIZONTAL	652
#5	10	8'-2''	STR	-	-	-	EACH FACE HORIZONTAL	85
#5	2	6'-0''	STR	-	-	-	EACH FACE DIAGONAL	13
#5	2	7'-11½"	STR	-	_	-	EACH FACE VERTICAL	17
#5	2	8'-5½"	STR	-	-	-	EACH FACE VERTICAL	18
# 5	2	8'-11½"	STR	-	-	-	EACH FACE VERTICAL	19
#5	2	9'-5½"	STR	_	_	_	EACH FACE VERTICAL	20
#5	2	9'-11½"	STR	-	-	-	EACH FACE VERTICAL	21
# 5	2	10'-5½"	STR	-	_	_	EACH FACE VERTICAL	22
#5	6	10'-7''	STR	_	_	_	EACH FACE VERTICAL	66
#5	2	5'-7"	STR	-	-	-	EACH FACE VERTICAL	12
#5 #4	10	10'-5'' 2'-0''	3	4'-1'' 0'-8''	0'-8''	0'-5½"	VERTICAL	109
#4	19	2 -0	2	0-0	0-0	0-0	TOTAL	1,335
STIMA UNIT C.Y. LBS. EACH GAL. GAL. EACH	TED Q CON REIN LIFTI CON CON #8 & W GRO	PE 3 UANTITI CRETE IFORCING S NG LOOP CRETE WA CRETE CUI DOWEL BAI VINGWALL T UT FOR D	IES — STEEL, AS FIER REPE RING COM RS (7~5' O CAP C OWELS	1 EA.	BACKI DESCRIPTI OR A706, 1~7'-4'	the second	A A A A A A A A A A A A A A A A A A A	L
RFV	BY DAT	F		DF	SCRIPTION			
							NADE	ע ור
			-				SOUTH	JLN IFRN
®			NORF			RN RA	ILWAY	
КА	NSAS C	ITY DIST	RICT				MIDWES	T DIVISION
	BRI	DGE AT	MP S-	247.69	OVER	UNNA	MED TRIBUT	ARY
				OF	RRICK, M		17	
OFFICE	OF CHIFF	ENGINEER -	BRIDGES	KIDGE & STRUCTUR	≺EPLA ≋es	CEMEN	NI	ATLANTA GA
DRAWI	NG TITLE	P	RECAS	ST BAC	KWALI		WINGWALL	
DGN		SEC 2 M	0.C	WAP 2	5	MILE P	^{0ST} S-247.69	1
DWN E		No. BR	0020786	<u> </u>		DATE	7/15/2024	
снк 5	SBM SHE	LI NUMBER	S	15 OF	= S23	DRAWIN	Š-247.69 2	24 01

TO MOBERLY (DECREASING MILEPOST)



ERECTION PLAN SCALE: $\frac{1}{4}^{"} = 1^{'}-0^{"}$ (DECK PLATE NOT SHOWN FOR CLARITY)



ISSUE FOR CONSTRUCTION

TO KANSAS CITY (INCREASING MILEPOST)

- MASONRY PLATE/SHOCK PAD

LIFTING	WEIGHTS (LBS.)
UNIT NO.	SPAN 1
UNIT 1	98,800
UNIT 2	98,800

*LIFTING WEIGHTS INCLUDE A 20% CONTINGENCY

<u>NOTES</u>

SHIP END AND INTERMEDIATE CENTER DIAPHRAGMS LOOSE AND ATTACH IN FIELD PRIOR COMBINING UNITS

5 NORFOLK SOUTHERN NORFOLK SOUTHERN RAILWAY KANSAS CITY DISTRICT MIDWEST DIVISION BRIDGE AT MP S-247.69 OVER UNNAMED TRIBUTARY ORRICK, MO **BRIDGE REPLACEMENT** ATLANTA, GA OFFICE OF CHIEF ENGINEER - BRIDGES & STRUCTURES RAWING TITLE ERECTION PLAN 2 MO.C S-247.69 L SEC 25 ILE POST GN JRR ILE No. BR0020786 ^{ATE} 7/15/2024 WN BRK HEE S-247.69 24 01 S16 OF S23 нк SBM



9'-11"





51'-0" 49'-8"





HDR ENGINEERING, INC. 10450 HOLMES RD., SUITE 600 KANSAS CITY, MO 64131 816-360-2700

9'-11"





















GRAPH	87 2.2.2 3.2.1 6.4.6 3.4.8 3.6.8	WWYS ST11 SS22 SS33 SS4 SS55 SS56	▲ N-VAI WA PL 10 2: 	(ASTM D 1586) LUE (BLOWS PE TER CONTENT 0 30 4	R FOOT) ,% 0 50 I LL
	87 2.2.2 3.2.1 6.4.6 3.4.8 3.6.8	SS11 SS2 SS3 SS3 SS4 SS5 SS6			
	87 2-2-2 3-2-1 6-4-6 3-4-8 3-6-8	SS1 SS2 SS3 SS4 SS5 SS6			
	2-2-2 3-2-1 6-4-6 3-4-8 3-6-8	SS2 SS3 SS4 SS5 SS6			
	2-2-2 3-2-1 6-4-6 3-4-8 3-6-8	SS2 SS3 SS4 SS5 SS5			
	2-2-2 3-2-1 6-4-6 3-4-8 3-6-8	SS2 SS3 SS3 SS4 SS5 SS5			
	2-2-2 3-2-1 6-4-6 3-4-8 3-6-8	SS2 SS3 SS4 SS5 SS5 SS6			
	3-2-1 6-4-6 3-4-8 3-6-8	SS3 SS4 SS5 SS6			
	3-2-1 6-4-6 3-4-8 3-6-8	SS3 SS4 SS5 SS5			
	3-2-1 6-4-6 3-4-8 3-6-8	SS3 SS4 SS5 SS6			
	6-4-6 3-4-8 3-6-8	SS4 SS5 SS6			
	6-4-6 3-4-8 3-6-8	SS4 SS5 SS6			
	6-4-6 3-4-8 3-6-8	SS4 SS5 SS6			
	3-4-8 3-6-8	SS5 SS6	A		
	3-4-8	SS5 SS6	A		
	3-4-8	SS5 SS6			
	3-6-8	SS6			
	3-6-8	SS6			
	3-6-8	SS6	· · · · · · · · · · · · · · · · · · ·		
	3-6-8	556			
* * /0./*					
	6-10-9	SS7			
	4-5-4	SS8			
<u>e e leze</u>					
	9-11-11	SS9		\blacktriangle	
ATA			Drawn by: MHM	Check by: MHM	App'vd by: JAW
IOLLC	W STEM		Date: 3/4/24	Uate: 321/24	10ate: 5/22/24
1 23.5	5 FEET			// UE	5.
<u>W</u> LC	OGGER				
ILL RI	G		S247 60	Prides Bouth	lern
= <u>Auto</u>	<u>)</u>		01 01	rrick, Misso	ouri
			1.00	OF BORING	G: B-2
			LOG		
+ 1 1 1	OLLC <u>23.5</u> <u>W</u> LC LL RI <u>Auto</u>	OLLOW STEM 23.5 FEET WLOGGER LL RIG <u>Auto</u>	OLLOW STEM <u>23.5</u> FEET <u>W</u> LOGGER LL RIG <u>Auto</u>	LUGGER	LIRIG Auto



